

2/19/2020

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

P



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D2512
Job Sheet 207124



Part No: D2512

Job Qty: 1 pcs

Part Name: Basket Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/19/20

Job Tracking No:

Due Date: 3/30/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H Rev IPP:M03.01.31 AddedD2012-117forD130-701-041 KJ/RF IPP Rev:N 06.04.05 Added level21
EC IPP REV:O ADDED D3490-1/-3 FOR D130-701-011/-043 10-04-20 JLM VERIFIED BY:DD IPP Rev:P 08-
08-29 revE as per dwg DD verified by:EC IPP Rev:Q 08-09-24 plug holes prior to powder coating DD verified
by:EC IPP Rev:R 10.06.29 added pressure wash DD verf:EC IPP REV:S 12.07.27 AS PER DWG REV.F DD
VERF:EC IPP REV:T 12.08.08 AS PER DWG REV.G DD VERF:EC IPP REV:U 16.11.03 AS PER DWG REV.H
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	1 pcs	3/30/20		0.00	16.95	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		DAS
							Large Fab - 6		43
							Large Fab - 7		9-88
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 9	1 pcs	3/30/20		0.00	0.00	QC 9 - 10	DAS	
							QC 9 - 18	24	
							QC 9 - 24	9-88	
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19	DAS	
							QC 5 - 22	24	
					0.00	0.00	QC 5 - 24	9-89	
							QC 5 - 3		



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Container No: S259564



Part: D2512

Job No: 207124

Serial No/Batch: S259564

Revision:

Inspector:

					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
125	Handfinish - 2-1 Pressure- B4B	1 pcs	3/30/20	0.00 0.50	Handfinish - 2 - 1 - B4B	BEB20-03-12.
					Handfinish - 2 - 2 - B4B	
					Handfinish - 2 - 3 - B4B	
					Handfinish - 2 - 4 - B4B	
130	Powdercoat - 1 White GI(A)- B4B	1 pcs	3/30/20	0.00 0.77	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	20-03-12
					Powdercoat - 4 - B4B	
140	Handfinish - 3-1- WingWalk- B4B	1 pcs	3/30/20	0.00 1.35	Handfinish - 3 - 1 - B4B	14 20-3-13
					Handfinish - 3 - 2 - B4B	
					Handfinish - 3 - 3 - B4B	
					Handfinish - 3 - 4 - B4B	
					Handfinish - 3 - 5 - B4B	
150	QC 3	1 pcs	3/30/20	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	BEB20-03-13
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
					QC 3 - 82	
160	Packaging 3-1 - Stock - B4B	1 pcs	3/30/20	0.00 0.00	Packaging 3 - 1 - B4B	14 20-3-13
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	

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					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
170 QC 21 - SA					QC 21 - SA - 21	DAS
1 pcs					QC 21 - SA - 70	21 MAR 13 2020
3/30/20					QC 21 - SA - 53	9:35
0.00 0.00						

Part Op **100** - (Weld per dwg A/R S.S. rod Batch: _____) 1- Weld ribs as per Dwg D2512 using Welding Jig DT 9436 2- WELD
 Descriptions: MESH AND REMOVE SECTIONS OF MESH WHERE INDICATED AS PER DWG

110 - (QC9- Inspect visual per QSI004- Fusion Welds)

120 - (QC5- Inspect part completeness to step on W/O)

125 - (Pressure Wash per QSI005 4.3/ Clean and remove all markings)

130 - White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) 1- Plug all holes prior to Powdercoat START TIME: 9:10

FINISH TIME: 7:00 START TIME: 9:10 11:25 5:40

140 - (Wing Walk as per dwg QSI005 4.4 Batch: _____) Wing Walk and Spray Paint black as per Dwg D2512 and QSI
 005 4.4 Batch: 91

150 - (QC3- Inspect Part Finish)

160 - (Identify as per dwg & Stock Location: _____)

170 - (QC21- Final Inspection - Work Order Release)

014730

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2232-1 ✓	Basket Hinge	2 pcs (2 ea) ✓	100-Large Fab - Welded Assy-1	S237364
D2236 ✓	Lid Rib	4 pcs (4 ea) ✓	100-Large Fab - Welded Assy-1	S198202
D2506 ✓	Label Plate	1 pcs (1 ea) ✓	100-Large Fab - Welded Assy-1	S072537
D2512-3 ✓	Rib	2 pcs (2 ea) ✓	100-Large Fab - Welded Assy-1	S232177
D2512-5	Rib	6 pcs (6 ea) ✓	100-Large Fab - Welded Assy-1	S252613
D2512-7	Rib	3 pcs (3 ea) ✓	100-Large Fab - Welded Assy-1	S257480
D2581 ✓	Mounting Bracket	2 pcs (2 ea) ✓	100-Large Fab - Welded Assy-1	S246180
D3825-043 ✓	Rib Assembly (Basket End, Lid)	2 pcs (2 ea) ✓	100-Large Fab - Welded Assy-1	S231988
M304EX0.75-16F	Expanded Metal Flat SS	32 sf (32 ea) ✓	100-Large Fab - Welded Assy-1	S236300

DAS
43
9-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D2232-1	2	14	0
	D2236	4	4	0
	D2506	1	3	0
	D2512-3	2	6	0
	D2512-5	6	0	0
	D2512-7	3	0	0
	D2581	2	46	0
	D3825-043	2	4	0
	M304EX0.75-16F	32	594	0

Part Specifications

Specifications could not be found.

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